



Art.-No.: 6.7447.0401
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7447

Spray Paint for Plastic

Characteristics

4CR Spray Paint for Plastic is a top quality elastic finishing paint for direct coating of plastic parts or for overcoating of 4CR Structure Spray in the original shade.

V.O.C. Value

EU limiting value for the product (cat. B/e): 840 g/l (2007)
 This product contains max. 690 g/l VOC (5.75 lbs/gal)

Tech Tip

- Very good opacity, fast drying.
- Outstanding chemical and mechanical resistance. Aabrasion resistance and no chalking.



Application

Substrate: clean, free of grease and parting agents. Very good adhesion to metal, wood and hard plastic.
 Pretreatment/Cleaning: Pre-cleansing either with 4CR silicone remover.

Processing conditions from +10°C and up to 80% relative air humidity.

All substrates must be clean, dry and free of grease. Shake can vigorously for approx. 3 min. prior to use.
 Spraying distance approx. 20 - 30 cm. Apply several thin layers with a flash-off period of approx. 3 - 5 minutes.
 After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Farbe

- black (6.7447.0401)
- medium grey (6.7447.0402),
- graphit grey (6.7447.0403)
- dark grey (6.7447.0404)
- basalt grey (6.7447.0405)

Technical Data

Gloss	matt
Dust dry	after approx. 10 min.
Set to touch	after approx. 1- 2 h.
Full hardness	after 24 h.

Storage and Transportation

Store dry and frost-free.
 Can be stored for at least 2 years in the closed original container.