4CR

Art.-No.: 6.7445.0401
6.7445.0402

7445

Bumper Paint Spray grey / Black

Characteristics

4CR 7445 bumper paint spray well improved for repairing and blending in defects and structured plastic parts such as e.g. Bumpers, decorative lines, spoilers, mirror caps can also be used as an effect coating.

Very good adhesion to metal, wood and hard plastic.

- Fast drying structure coating
- good coverage
- abrasion-resistant and non-chalking
- Can be overpainted with all 1-component spray paint cans

V.O.C. Value

EU limit value for the product (Cat. B / e): 840 g / l (2007)
This product contains a maximum of 663 g / l VOC

Application

Processing conditions: From + 10 ° C and up to 80% relative humidity.

The surface must be clean, dry and free of grease.
Sand surfaces.
Very good adhesion to metal, wood and hard plastic.

We recommend 4CR matting gel 3760 for the pretreatment of plastics, this eliminates the tempering process, see technical data sheet and 1K plastic primer 4330/7407.

- Shake the spray can well for about 3 minutes before use.
- The spraying distance should be approx. 20 - 30 cm.
- Apply 2 - 3 coats, dry film thickness of 30 - 50 µm.
- Flash-off time of approx. 3 - 5 minutes between courses.
- After use, turn the spray can upside down and spray the nozzle empty, this prevents the paint material in the nozzle head from drying out.

Drying time at 20 ° C

Dust dry after approx. 10 minutes

Handle test after approx. 1 - 2 h

Fixed after 24 hours

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Technical Data

Colour	7445.0401 grey // 7445.0402 Black
Drying time at 20°C	Dust dry. 10 Min. // Touch dry 1 - 2 h // Assemble after 24 h
Thickness	30 - 50 µm
Potlife 20°C	Open
Flash off time	Approx: 3-5 minutes between coats.
Size	400 ml

Storage and Transportation

Store dry and frost-free.
Can be stored for at least 2 years in the closed original container.

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