



Art.-No.: 6.7420.0401  
6.7420.0402  
6.7420.0403  
6.7420.0404

**7420**

## Rallye Spray black silk-mat

### Characteristics

7420 Rallye Spray is a fast drying car refinishing paint. The product is weather resistant and lightfast.

Especially suited for fast and simple repair work on cars and other vehicles.

Available in :

7420.0401 black matt  
7420.0402 glossy black  
7420.0404 black silk matt

7420.0403 glossy white



### Tech Tip

- Fast drying, weather resistant.
- Good hiding power, good adhesion.
- Lead-free, lightfast.

### Application

Substrate: Fully hardened and sanded old paint work, thoroughly dry 1K and 2K Filler materials.

Pretreatment / Cleansing: Precleansing with 4CR silicone remover.

Processing conditions from +15°C to +25°C and upto 80% relative air humidity.

All substrates must be clean, dry and free from grease.

Shake can vigorously for approx. 3 mins. prior to use.  
Spraying distance approx. 20 - 30 cm.

Apply several thin layers  
3 - 4 coats, dry film thickness of 40 - 60 µm  
Flash-off time of approx. 3 - 5 Minuten between each coating.

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

### Technical Data

Colour / Grade of Gloss	black mat, Black glossy, Black silk, White glossy
Dust-dry	after approx. 10 Min.
Set to touch	after approx. 1- 2 h.
Full hardness	after 24 h.



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## Storage and Transportation

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Can be stored for at least 2 years in the closed original container.