



Art.-No.: 6.7415.0400

7415

Zinc Spray

Characteristics

4CR 7415 Zinc Spray is a high quality zinc-rich primer with long lasting protection against corrosion for ferrous and steel surfaces. More than 90% metallic zinc dust in the dry film. Suitable for spot-welding. Recoatable with 1K paints.

V.O.C. Value

EC limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains a maximum of 600 g/l VOC [5.01 lbs/gal]

Tech Tip

- Heat resistant up to 300°C
- High protection against corrosion, more than 90% zinc dust in the dry film.
- Specially suited for spot-welding



Application

Substrate:
ferrous and steel surfaces

Pretreatment:
Pre-cleansing with silicone remover

Preparation:
Shake can vigorously until the mixing balls move freely!

Application:
Spray to test. Spraying distance approx. 20 - 30 cm
2 - 3 applications, dry-film thickness 40 µm.

Flash-off:
2 - 3 min. between each coating

After use:
Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Processing conditions: From +10°C and up to 80% relative air humidity.

Drying

Dust dry: 10 min.
Set to touch: 1 - 2 h
Re-coatable: 24 h



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Technical Data

Colour	grey
Grade of gloss	matt

Storage and Transportation

In tightly closed original containers at least 2 years shelf life.