



Art.-No.: 6.7410.0400

**7410**

## Sprayable Putty

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### Characteristics

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4CR 7410 is a first class acrylic spray-putty for a fast and professional filling and sealing of minor irregularities, scratches, sanding marks, etc. on filled surfaces.

Provides a smooth surface for the subsequent top coat.

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### V.O.C. Value

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EC limiting value for the product (cat. B/e): 840 g/l (2007).  
This product contains a maximum of 675 g/l VOC [ 5.63 lbs/gal].

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### Tech Tip

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- High solid content
- Excellent adhesion
- High film thickness and high sag resistance
- Fast drying, easy to sand



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### Application

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#### Substrate:

Adhesive on substrates which have been filled and then sanded down.

Steel surfaces.

Not suitable for galvanized metal and aluminium.

Not suitable for the application on surfaces that have been coated with synthetic-based paints.

#### Pretreatment / Cleansing:

Pre-clean with 4CR Silicone remover.

#### Preparation:

Shake can vigorously until the mixing balls move freely!

#### Application:

Spray to test. Spraying distance approx. 20 - 30 cm

2 - 3 applications, dry-film thickness 40 - 50 µm.

#### Flash-off:

3 - 5 min. between each coating.

#### After use:

Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Processing conditions: From +10°C and up to 80% relative air humidity. The subsequent coating must be of one component quality.



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**Technical Data**

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Colour / Grade of Gloss	grey / matt
Dust dry	5 - 10 min.
Set to touch	30 - 40 min.
Sanding	24 h

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**Storage and Transportation**

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In tightly closed original containers at least 2 years shelf life.