



Art.-No.: 6.7409.0400

7409

2K Highspeed EP-Filler Spray

Characteristics

4CR 2K Highspeed EP-Filler Spray is a 2K-Epoxy primer-filler for the highest requirements.

With excellent adhesion and corrosion protection, as well as an optimum flow, particularly emphasize the characteristics of this product.

Can be overcoated with basecoat paints, waterbased basecoats, 2K-top coat paints and 2K-clearcoats.

Outstanding drying and isolation qualities. Solvent resistant.

V.O.C. Value

EC limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains max. 648 g/l VOC [7.01 lbs/gal]

Tech Tip

- Excellent adhesion and corrosion protection.
- Optimum flow and surface finish.
- Safe and clean transfer of the hardener.
- Very high resistance against chemical and mechanical strain, fuel resistant.

Application

Substrate: Aluminium, Zinc, Steel, GRP; clean, free from grease and fat. Abrade if necessary.
Pretreatment / Cleansing: Pre-cleansing with 4CR silicone remover.

Processing conditions from +10°C and up to 80% relative air humidity.
If the EP-Filler will be overcoated after 24 h, then it is necessary to abrade before overcoating.
Dry Sanding: P 400 - P 500
Overcoatable: after 25 - 30 min at room temperatur

Drying Time:
Intermediate: 10 - 15 min in between coating
Flash-off time: approx. 30 min before stoving / IR-Drying
Dust dry: 15 min. / 20°C
Set to touch: 5 h / 20°C
Sanding: after 12 h / 20°C or 30 min. / 60°C
IR-Drying: sandable after 1 h IR-drying

Before application, carefully clean the surface to be coated with 4CR silicone remover.

Prior to coating:

1. take red button out from the cap and attach it on to the pin on the bottom of the aerosol.
2. Press in the red button with the ball of your hand until a stop is reached.
3. Shake aerosol vigorously for 2 minutes. Spray to test.

Apply 2 to 3 coats of 2K Highspeed EP-Filler Spray with approx. 5 minutes flash-off time until approx. 70 µm coat thickness is reached.





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Technical Data

Colour / Grade of Gloss	beige
Pot Life	4 days

Storage and Transportation

Can be stored in well closed cool, dry rooms for 2 years