



Art.-No.: 6.7407.0400

7407

Plastic Primer Spray

Characteristics

4CR Plastic Primer Spray is a special adhesion promoter for the following coating of plastic parts.

Suitable for exterior mirrors, spoilers, bumpers, plastic parts on the flooring.

Also suitable for furniture made of hard-plastics.

V.O.C. Value

EC limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains max. 840 g/l VOC [7.01 lbs/gal]

Tech Tip

- Excellent adhesion.
- Fast drying.
- Transparent-silver, enables the controll of the previously coated areas.

Application

Substrate: Adhesion promoter for the following substrates / plastics:
ABS, EMT, EP-Laminate, HP-Alloy, PA, PBTP, PC, POM, PP/EPDM, PPO, PUR hard, PUR soft, PVC.
Pretreatment / Cleansing: Pre-cleansing with 4CR WB 0620 silicone remover, 5655 Plastic cleaner.

Processing conditions from +10°C and up to 80% relative air humidity.

Drying Times:

Dust-dry: after approx. 5 - 10 mins.

Overcoatable: after approx. 10 mins.

All substrates must be clean, dry and free from grease. Shake can vigorously for approx. 3 mins. prior to use.

Spraying distance approx. 20 - 30 cm.

Apply several thin layers, with a flash-off period of approx. 3 - 5 Minuten between each coating.

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Technical Data

Colour / Grade of Gloss	Transparent - Silver
Content	400 ml

