Technical Data Sheet Revised:2020-05-08 | 1/1



Art.-No.: 6.7406.0400

7406

Paint Primer Spray

Characteristics

Rust protective primer for the spotrepair of cars and motorcycles as well as other vehicles and metal surfaces.

V.O.C. Value

EC limiting value for the product (cat. B/e): 840 g/l (2007) This product contains a maximum of 800 g/l VOC [6.68 lbs/gal]

Tech Tip

- Fast drying
- even on edges
- Fast drying
- light filling power
- Low in consumtion
- Good adhesion



Substrate:

Fully hardened and sanded old paint work.

Hard-dried 1K- and 2K-Filler materials.

Processing conditions: From +10°C and up to 80% relative air humidity.

Preparation:

Clean with 4CR silicone remover.

Shake can vigorously until the mixing balls move freely!

Application:

Spray to test. Spraying distance approx. 20 - 30 cm. 2 - 3 coats

Flash-off:

3 - 5 min. between each coating

After use:

Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Technical Data

 $\begin{array}{lll} \mbox{Colour} & \mbox{Light Grey} \\ \mbox{Dry-film thickness} & 30 - 50 \ \mu m \\ \mbox{Dust-dry} & 5 - 10 \ min. \\ \mbox{Dry to handle} & 30 \ min. \\ \end{array}$

Recoatable 20 -30 min (1h depending how thick)

Storage and Transportation

In tightly closed original containers at least 2 years shelf life.

