



Art.-No.: 6.7404.0501  
6.7404.0502

# 7404

## High Build Filler Spray

### Characteristics

4CR 7404 is a one-component self etching filler with active protection against corrosion. Excellent adhesion and high build.

Adhesion to iron, steel, zinc and on aluminium as well as all conventional recoatable plastics used in the automotive industry.

- High protection against corrosion
- Fast drying, excellent sandability
- High filling power
- Resistant to silicone remover
- Recoatable with all customary 1K and 2K top coats.

### V.O.C. Value

EU limiting value for the product (cat. B/e): 840 g/l content: This product contains a maximum of 700 g/l VOC [ 5.84 lbs/gal].

### Tech Tip

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

### Application

Processing conditions:  
From +10°C and up to 80% relative air humidity.

Do not re-coat with polyester spray fillers.

Substrate:  
iron, steel, zinc and aluminium  
Do not process on thermoplastic substrates.

Pretreatment / Cleansing:  
Pre-cleansing with 4CR Silicone Remover.

Shake can vigorously until the mixing balls move freely!  
Spray to test

Spraying distance approx. 20 - 50 cm.  
2 - 3 applications.

Dry film thickness 50 - 80 µm.

3 - 5 min. flush-off time between each coating.

Subsequent processing:  
Dry sanding: P 400 - P500





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## Technical Data

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Colour	7404.0501 = light grey / 7404.0502 = dark grey
Dust dry	after approx. 5 min.
Set to touch	after approx. 10 min.
Re-coatable	after approx. 30 min.
Sandable	after approx. 30 min.
Content	500 ml

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## Storage and Transportation

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In tightly closed containers, kept in a cool, dry place, 2 years shelf life.