



Art.-No.: 6.7262.1000
6.7262.5000

7262

2K UHS-Clearcoat +

Characteristics

4CR 2K UHS-Clearcoat + is a VOC-compliant acrylic Clearcoat for the full and partial (spot repair) coating of passenger cars and commercial vehicles. Excellent resistance to weathering and yellowing.

Excellent flow, leveling and sag resistance. High gloss.

- VOC compliant
- Easy and comfortable to apply
- Optimal curing at oven drying but also at room temperature drying
- High resistance to all weather conditions
- High resistance to chemical and mechanical stresses
- Also suitable for carbon coating

V.O.C. Value

EU limiting value for this product (cat. B/d): 420 g/l
This product contains max. 420 g/l VOC (3.5 lbs/gal)

Tech Tip

Hardener for complete coating: 0408 standard + 0 % - 5 % 0505

Hardener for spot repair: 0408 fast

Mix Clearcoat and Hardener first, before adding the Thinner. For an optimal use, use 0408.

Also suitable to give good protection to a wide range of neon (fluorescent) paints.

After forced drying, let the Clear coat 7265 cool down before polishing, roughly 30 - 60 min.

7262 best use sprayable at product temperature min not under 17°C





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Application

Spray gun:

Spraying pressure: 1.9 - 2.0 bar

Spraying nozzle: 1.2 - 1.3 mm (best 1.2mm)

Spraying operations: 1 thin closed coat + 1 levelling coat or (1,5 coats then 1 - 3 min flash off time between the coats)

Curing time/ flash off time: 5 - 10 min. between the spraying operations

Drying:

Metal temp. 20°C: recoat time after 5 - 10 min, dust dry after 30 min., set to touch after 12 h, hard to assembly after 24 h

Metal temp. 60°C: dust dry after 5 min., set to touch after 30 min., hard to assembly after 2 h

Process conditions from +10°C and up to 75% relative air humidity.

Technical Data

Mixing ratio	2:1 by volume
Hardener	0408
Dilution	5 % 0505
Spraying viscosity 20°C	19 - 22 s 4 mm DIN
Pot life 20°C	1 h (0408 fast), 2,5 h (0408 standard)
Coat thickness / dry film	50 - 60 µm
Colour	colourless
Consumption	10 - 12 m ² / l

Storage and Transportation

At least 3 years, if stored in tightly closed original containers.