



Art.-No.: 6.7260.1000  
6.7260.5000

**7260**

## 2K UHS-Clearcoat VOC 420

### Characteristics

4CR 7260 UHS Clearcoat is an ultra high solid Clear Coat of the newest generation. Suitable for every type of repair from spot repairs to full resprays.

- excellent high-gloss appearance, easy to polish, easy to apply, short dryin
- high mechanical and chemical resistance
- perfect weather resistance, with high UV-Protection
- VOC compliant within the EU
- ready to spray after minimum addition of thinner

### V.O.C. Value

EU limiting value for this product (cat. B/d): 420 g/l (2007)  
This product contains max. 420 g/l VOC (3.5 lbs/gal)

### Tech Tip

For small panels/spotrepair use 0408 fast.  
For bonnets, roofs and on big parts always use 0408 standard  
Be used over solvent, waterborne, metal flake and neon paint colours.  
Optimal sanding capability after force drying.  
Use 0505 Thinner



### Application

**HVLP:**  
Spraying pressure: 2.0 - 2.1 Bar  
Spraying nozzle: 1,3 - 1,4 mm  
Number of coats: 1 thin closed coat + 1 coat

**RP (recommended):**  
Spraying pressure: 1.9 - 2.0 Bar  
Spraying nozzle: 1,2 - 1,3 mm  
Number of coats: 1 thin closed coat + 1 coat

Flash off time: 10 - 15 min prior to oven drying

**Drying:**  
Metal temp. 20°C: dust dry after 30 min., set to touch after 12 h, hard to assembly after 24 h  
Metal temp. 60°C: dust dry after 5 min., set to touch after 30 min., hard to assembly after 2 h

Processing (working) condition: from + 10°C and up to 75% humidity.

### Technical Data

Ratio	2:1 by volume
Hardener	0408
Thinner	0505 (5%)
Spraying Viscosity 20°C	19 - 22 s 4 mm DIN
Potlife (20°C)	1 h (0408 fast) / 2,5 h (0408 standard)
Coat thickness / dry film	50 - 60 $\hat{1}$ / <sub>4</sub> m
Colour	colourless
Consumption	10 - 12 m <sup>2</sup> / l



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## Storage and Transportation

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Storage: Keep dry and frost-protected.  
At least 3 years if stored in closed original containers.