



Art.-No.: 6.7200.1000
6.7200.5000

7200

2K HS-Clearcoat 2:1

Characteristics

7200 2K HS-Clearcoat is an acrylic clear coat, high-solid quality, high gloss, and high coat thickness,

Therefore it is especially recommended for environment protective and economical two-coat painting.

Excellent durability against all climatic circumstances, as well as chemical and mechanical resistance.

Use with with 0407 hardener

V.O.C. Value

Does not fulfil the VOC legislation in Europe and USA (VOC<420 g/l).

VOC (EU) 505,5 g/l

Application

Operation conditions from +10°C and up to 75% relative air humidity.

Spray gun:

Spraying pressure: 1.9 - 2,0 bar

Spraying nozzle: 1,2 - 1,4 mm

Spraying operations: 2

Curing time / Flash off time: 5 - 10 min. between the spraying operations.

Drying:

Object temp. 20°C: dust dry after 30 min., set to touch after 12 h, full hardness after 24 h

Object temp. 60°C: dust dry after 5 min., set to touch after 30 min., full hardness after 2 h

Technical Data

Mixing ratio	2 : 1 by volume
Hardener	0407
Thinner	0505 (add approx. 10%)
Spraying viscosity 20°C	18 - 20 s 4 mm DIN
Pot life	4 - 6 h
Coat thickness / dry film	40 - 50 µm
Colour shade	transparent
Consumption	6 - 8 m ² /l

Storage and Transportation

Keep dry an frost-protected.

At least 3 years when stored in a tightly closed original container.

