



Art.-No.: 6.7045.1001

7045

Bumper Paint

Characteristics

4CR 7045 Bumper Paint is a 1K-structure coat for the repair structural coating for repair work on bumpers, trim strips, exterior mirrors etc.
For plastic substrates commonly used in vehicle construction.

Direct adhesion to cleaned and prepared plastic vehicle parts plastic vehicle parts made of ABS, ABS-PC, PP-EPDM, PUR-RIM, PUR, PVC hard.

This product is characterized by rapid drying, easy processing and good weather resistance.

Temperature resistant up to 70 ° C.



V.O.C. Value

EC limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains max. 539 g/l VOC [4,49 lbs/gal]

Application

Spraying pressure: 1.9 - 2.0 bar
Spraying nozzle: 1,3 - 1,8 mm
Spraying operations: 2

Curing time / Flash off time: 5 min. between the spraying operations

Dry
Object temp. 20°C: dust dry after 20 min. / set to touch after 60 min. / full hardness after 24 h

Processing conditions: From + 10°C and up to 80% relative air humidity.

Technical Data

Colour shade	Grey and Black
Thinners	4CR 0505, add approx. 10%
Coat thickness / dry film	40 - 50 µm
Spray viscosity	18 - 22 s 4 mm DIN
Theoretical coverage	7,7 - 8,2 m ² l

Storage and Transportation

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!
in the closed original container for at least 3 years