Technical Data Sheet Revised:2020-05-08 | 1/1



Art.-No.: 6.7040.1000

7040

Tyre Coat

Characteristics

4CR 7040 is a specially formulated paint to brighten up old tyres and rubber parts, as well as black letterings.

V.O.C. Value

EC limiting value for the product (cat. B/e): 840 g/l (2007) This product contains max. 588 g/l VOC [4,9 lbs/gal]

Tech Tip

- Can also be applied with a Brush
- short drying time
- high UV and weather resistance
- very high water resistance



Application

Spray gun:

Spraying pressure: 1.9 - 2,0 bar Spraying nozzle: 1,3 - 1.4 mm

Spraying coats: 1 - 2

can be thinned with 10% - 15% 2K acrylic thinner 0505

Flash-off time: 5 - 8 min between the coats // 10 - 15 min before oven drying

Drying:

Object temp. 20 ° C: dust dry after 15 min. / grip-proof after 1 h

Coverage: 5 - 7 m² / l.

Technical Data

Colour shade black

Thinners 0505 (addition approx. 10 - 15%)

Spraying viscosity 20°C 18 - 22 s 4 mm DIN

 $\begin{array}{lll} \text{Coat thickness / dry film} & 30 \ \mu\text{m} \\ \text{Curing time / Flash off time} & 10 - 15 \ \text{min.} \\ \text{Consumption} & 5 - 7 \ \text{m}^2\text{/l} \\ \end{array}$

Storage and Transportation

At least 3 years, if stored tightly closed in original containers.