Technical Data Sheet Revised:2020-05-08 | 1/1



Art.-No.: 6.7035.1000

**7035** 

# **Silver Wheel Paint**

### Characteristics

One coat paint for wheel rims. Good chemical and mechanical resistance, especially resistant against salt water and stonechips.

### V.O.C. Value

EC limiting value for the product (cat. B/e): 840 g/l (2007) This product contains max. 663 g/l VOC [ 5,53 lbs/gal]

# Application

HVLP:

Spraying pressure: refer to spraygun manufacturers

recommendations

Spraying nozzle: 1,3 - 1,4 mm

Number of coats: 2 - 3

Airless / Airmix:

Spraying pressure: 150 bar Spraying nozzle: 0,28 mm Number of coats: 1 - 2

Curing time / Flash off time: 4 - 5 min. between the spraying

coats and before oven drying

Drying:

Object temp. 20°C: dust dry after 15-25 min., set to touch after

3-4 h, full hardness after 24 h.

Object temp. 60°C: dust dry after 5-10 Min., set to touch after 1-2

h

## **Technical Data**

Colour shade aluminium silver

Consumption 5 - 7 m<sup>2</sup>/l

Thinner 4CR 0505; add 15-20% (Airless: 10%) Spraying viscosity 20°C 18 - 20 s 4 mm DIN; 40 -50 s Airless

Coat thickness / dry film  $30 - 40 \mu m$ 

### Storage and Transportation

At least 3 years, if stored in tightly closed original containers.

