

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** **4CR 4520 2K Epoxid Grundierung**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.
- **Application of the substance / the mixture** Priming
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
4CR Vertriebsgesellschaft mbH  
Oberer Sommerfeldweg 2  
D-94469 Deggendorf  
Tel.: +49 (0) 40 69 60 99 315  
Fax: +49 (0) 40 69 60 99 316  
E-Mail: [Info@4CR.com](mailto:Info@4CR.com)  
[www.4CR.com](http://www.4CR.com)
- **1.4 Emergency telephone number:** +49(0)700 24112112 (CRM)

## SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS02 flame

Flam. Liq. 3      H226 Flammable liquid and vapour.



GHS09 environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



GHS07

Skin Irrit. 2      H315 Causes skin irritation.  
Eye Irrit. 2      H319 Causes serious eye irritation.  
Skin Sens. 1      H317 May cause an allergic skin reaction.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS02



GHS07



GHS09

- **Signal word** Warning
- **Hazard-determining components of labelling:**  
bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight 700-1100)  
reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight =< 700)  
Fatty acids, C18-unsatd., dimers, reaction products with N,N-dimethyl-1,3-propanediamine and 1,3-propanediamine

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**· Hazard statements**

- H226 Flammable liquid and vapour.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.  
H411 Toxic to aquatic life with long lasting effects.

**· Precautionary statements**

- P101 If medical advice is needed, have product container or label at hand.  
P102 Keep out of reach of children.  
P103 Read label before use.  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**· Additional information:**

- EUH205 Contains epoxy constituents. May produce an allergic reaction.

**· 2.3 Other hazards**
**· Results of PBT and vPvB assessment**

- **PBT:** Not applicable.  
· **vPvB:** Not applicable.

**SECTION 3: Composition/information on ingredients**
**· 3.2 Chemical characterisation: Mixtures**

- **Description:** Mixture of substances listed below with nonhazardous additions.

**· Dangerous components:**

CAS: 25068-38-6	bisphenol-A-(epichlorhydrin), epoxy resin (number average molecular weight 700-1100) ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	10-25%
CAS: 1330-20-7 EINECS: 215-535-7 Reg.nr.: 01-2119488216-32	xylene ⚠ Flam. Liq. 3, H226; ⚠ STOT RE 2, H373; Asp. Tox. 1, H304; ⚠ Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	2.5-<10%
CAS: 107-98-2 EINECS: 203-539-1 Reg.nr.: 01-2119457435-35	1-methoxy-2-propanol ⚠ Flam. Liq. 3, H226; ⚠ STOT SE 3, H336	2.5-<10%
CAS: 78-93-3 EINECS: 201-159-0 Reg.nr.: 01-2119457290-43	methyl ethyl ketone ⚠ Flam. Liq. 2, H225; ⚠ Eye Irrit. 2, H319; STOT SE 3, H336	2.5-<10%
CAS: 12001-26-2	potassium aluminium silicate substance with a Community workplace exposure limit	2.5-<10%
CAS: 25068-38-6 NLP: 500-033-5 Reg.nr.: 01-2119456619-26	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight =< 700) ⚠ Aquatic Chronic 2, H411; ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	≥2.5-≤5%

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CAS: 7779-90-0 EINECS: 231-944-3 Reg.nr.: 01-2119485044-40	Trizinc bis(orthophosphate) ⚠ Aquatic Acute 1, H400; Aquatic Chronic 1, H410	2.5-<10%
CAS: 78-83-1 EINECS: 201-148-0 Reg.nr.: 01-2119484609-23	isobutanol ⚠ Flam. Liq. 3, H226; ⚠ Eye Dam. 1, H318; ⚠ Skin Irrit. 2, H315; STOT SE 3, H335-H336	≥2.5-≤3%
CAS: 162627-17-0 EC number: 605-296-0 Reg.nr.: 01-2119970640-38	Fatty acids, C18-unsatd., dimers, reaction products with N,N-dimethyl-1,3-propanediamine and 1,3-propanediamine ⚠ Skin Sens. 1A, H317	≥0.1-<1%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

### SECTION 4: First aid measures

· **4.1 Description of first aid measures**

· **After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

· **After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· **After swallowing:** If symptoms persist consult doctor.

· **4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

· **Information for doctor:**

### SECTION 5: Firefighting measures

· **5.1 Extinguishing media**

· **Suitable extinguishing agents:** CO<sub>2</sub>, sand, extinguishing powder. Do not use water.

· **For safety reasons unsuitable extinguishing agents:** Water with full jet

· **5.2 Special hazards arising from the substance or mixture** No further relevant information available.

· **5.3 Advice for firefighters**

· **Protective equipment:** No special measures required.

### SECTION 6: Accidental release measures

· **6.1 Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

· **6.2 Environmental precautions:**

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

· **6.3 Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

· **6.4 Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

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See Section 13 for disposal information.

### SECTION 7: Handling and storage

**· 7.1 Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.

**· Information about fire - and explosion protection:**

Keep ignition sources away - Do not smoke.  
Protect against electrostatic charges.

**· 7.2 Conditions for safe storage, including any incompatibilities**

**· Storage:**

- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Store away from foodstuffs.
- **Further information about storage conditions:** Keep container tightly sealed.

**· Storage class: 3**

**· 7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

**· 8.1 Control parameters**

**· Ingredients with limit values that require monitoring at the workplace:**

**1330-20-7 xylene**

WEL	Short-term value: 441 mg/m <sup>3</sup> , 100 ppm Long-term value: 220 mg/m <sup>3</sup> , 50 ppm Sk; BMGV
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**107-98-2 1-methoxy-2-propanol**

WEL	Short-term value: 560 mg/m <sup>3</sup> , 150 ppm Long-term value: 375 mg/m <sup>3</sup> , 100 ppm Sk
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**78-93-3 methyl ethyl ketone**

WEL	Short-term value: 899 mg/m <sup>3</sup> , 300 ppm Long-term value: 600 mg/m <sup>3</sup> , 200 ppm Sk, BMGV
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**12001-26-2 potassium aluminium silicate**

WEL	Long-term value: 10* 0.8** mg/m <sup>3</sup> *total inhalable **respirable
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**78-83-1 isobutanol**

WEL	Short-term value: 231 mg/m <sup>3</sup> , 75 ppm Long-term value: 154 mg/m <sup>3</sup> , 50 ppm
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**· Ingredients with biological limit values:**

**1330-20-7 xylene**

BMGV	650 mmol/mol creatinine Medium: urine Sampling time: post shift Parameter: methyl hippuric acid
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**78-93-3 methyl ethyl ketone**

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BMGV	70 µmol/L Medium: urine Sampling time: post shift Parameter: butan-2-one
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· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· **Respiratory protection:**



In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

· **Protection of hands:**

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves (EN 374)

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Breakthrough time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

**SECTION 9: Physical and chemical properties**

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Fluid

Colour: According to product specification

· **Odour:** Characteristic

· **Odour threshold:** Not determined.

· **pH-value:** Not determined.

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· <b>Change in condition</b> Melting point/freezing point:	Undetermined.
Initial boiling point and boiling range:	120°C
· <b>Flash point:</b>	29°C (DIN EN ISO 1523:2002)
· <b>Flammability (solid, gas):</b>	Not applicable.
· <b>Ignition temperature:</b>	270°C (DIN 51794)
· <b>Decomposition temperature:</b>	Not determined.
· <b>Auto-ignition temperature:</b>	Product is not selfigniting.
· <b>Explosive properties:</b>	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
· <b>Explosion limits:</b> Lower:	1.1 Vol %
Upper:	7 Vol %
· <b>Vapour pressure at 20°C:</b>	12 hPa
· <b>Density at 20°C:</b>	1.457 g/cm <sup>3</sup> (DIN EN ISO 2811-1)
· <b>Relative density</b>	Not determined.
· <b>Vapour density</b>	Not determined.
· <b>Evaporation rate</b>	Not determined.
· <b>Solubility in / Miscibility with water:</b>	Not miscible or difficult to mix.
· <b>Partition coefficient: n-octanol/water:</b>	Not determined.
· <b>Viscosity:</b> Dynamic:	Not determined.
Kinematic at 20°C:	210 s (DIN 53211/4)
· <b>Solvent content:</b> VOC (EC)	28.01 %
Solids content (weight-%):	72.0 %
· <b>9.2 Other information</b>	No further relevant information available.

### SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:**  
Possible in traces.  
Nitrogen oxides  
Hydrogen chloride (HCl)  
Carbon monoxide  
Nitrogen oxides (NOx)

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### SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.

· **LD/LC50 values relevant for classification:**

**1330-20-7 xylene**

Oral	LD50	5,251 mg/kg (rat)
Dermal	LD50	>5,000 mg/kg (rabbit)
Inhalative	LC50/4 h	29 mg/l (rat)

**25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight =< 700)**

Oral	LD50	>5,000 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rabbit)

**7779-90-0 Trizinc bis(orthophosphate)**

Oral	LD50	>5,000 mg/kg (rat)
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- **Primary irritant effect:**
- **Skin corrosion/irritation**  
Causes skin irritation.
- **Serious eye damage/irritation**  
Causes serious eye irritation.
- **Respiratory or skin sensitisation**  
May cause an allergic skin reaction.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

### SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:**  
Water hazard class 2 (German Regulation) : hazardous for water  
Do not allow product to reach ground water, water course or sewage system.  
Danger to drinking water if even small quantities leak into the ground.  
Also poisonous for fish and plankton in water bodies.  
Toxic for aquatic organisms
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

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**SECTION 13: Disposal considerations**

- **13.1 Waste treatment methods**
- **Recommendation**  
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· **European waste catalogue**

08 01 11\* waste paint and varnish containing organic solvents or other hazardous substances

- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

**SECTION 14: Transport information**

- **14.1 UN-Number**
- **ADR, IMDG, IATA** UN1263

- **14.2 UN proper shipping name**
- **ADR** UN1263 PAINT, ENVIRONMENTALLY HAZARDOUS
- **IMDG** PAINT (bisphenolresins, Trizinc bis(orthophosphate)),
- **IATA** MARINE POLLUTANT
- **IATA** PAINT

· **14.3 Transport hazard class(es)**

· **ADR**



- **Class** 3 (F1) Flammable liquids.
- **Label** 3

· **IMDG**



- **Class** 3 Flammable liquids.
- **Label** 3

· **IATA**



- **Class** 3 Flammable liquids.
- **Label** 3

- **14.4 Packing group**
- **ADR, IMDG, IATA** III

- **14.5 Environmental hazards:** Product contains environmentally hazardous substances:  
Trizinc bis(orthophosphate)
- **Marine pollutant:** No  
Symbol (fish and tree)

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**Trade name: 4CR 4520 2K Epoxid Grundierung**

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· <b>Special marking (ADR):</b>	Symbol (fish and tree)
· <b>14.6 Special precautions for user</b>	Warning: Flammable liquids.
· <b>Danger code (Kemler):</b>	30
· <b>EMS Number:</b>	F-E, S-E
· <b>Stowage Category</b>	A
· <b>14.7 Transport in bulk according to Annex II of Marpol and the IBC Code</b>	Not applicable.
· <b>Transport/Additional information:</b>	
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· <b>ADR</b>	
· <b>Transport category</b>	3
· <b>Tunnel restriction code</b>	D/E
· <b>Remarks:</b>	≤ 5 l: 2.2.3.1.5 ADR
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· <b>IMDG</b>	
· <b>Limited quantities (LQ)</b>	5L
· <b>Remarks:</b>	≤ 5 l: 2.2.3.1.5 IMDG
· <b>UN "Model Regulation":</b>	UN 1263 PAINT, 3, III, ENVIRONMENTALLY HAZARDOUS

### SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **Seveso category**  
E2 Hazardous to the Aquatic Environment  
P5c FLAMMABLE LIQUIDS
- **Qualifying quantity (tonnes) for the application of lower-tier requirements** 200 t
- **Qualifying quantity (tonnes) for the application of upper-tier requirements** 500 t
- **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3

- **National regulations:**

Class	Share in %
NK	25-50

- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**  
H225 Highly flammable liquid and vapour.  
H226 Flammable liquid and vapour.  
H304 May be fatal if swallowed and enters airways.  
H312 Harmful in contact with skin.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.

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**Trade name: 4CR 4520 2K Epoxid Grundierung**

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*H336 May cause drowsiness or dizziness.**H373 May cause damage to organs through prolonged or repeated exposure.**H400 Very toxic to aquatic life.**H410 Very toxic to aquatic life with long lasting effects.**H411 Toxic to aquatic life with long lasting effects.*

• **Classification according to Regulation (EC) No 1272/2008**

*The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.*

• **Abbreviations and acronyms:**

*RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)*

*ICAO: International Civil Aviation Organisation*

*ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)*

*IMDG: International Maritime Code for Dangerous Goods*

*IATA: International Air Transport Association*

*GHS: Globally Harmonised System of Classification and Labelling of Chemicals*

*EINECS: European Inventory of Existing Commercial Chemical Substances*

*ELINCS: European List of Notified Chemical Substances*

*CAS: Chemical Abstracts Service (division of the American Chemical Society)*

*VOC: Volatile Organic Compounds (USA, EU)*

*LC50: Lethal concentration, 50 percent*

*LD50: Lethal dose, 50 percent*

*PBT: Persistent, Bioaccumulative and Toxic*

*vPvB: very Persistent and very Bioaccumulative*

*Flam. Liq. 2: Flammable liquids – Category 2*

*Flam. Liq. 3: Flammable liquids – Category 3*

*Acute Tox. 4: Acute toxicity – Category 4*

*Skin Irrit. 2: Skin corrosion/irritation – Category 2*

*Eye Dam. 1: Serious eye damage/eye irritation – Category 1*

*Eye Irrit. 2: Serious eye damage/eye irritation – Category 2*

*Skin Sens. 1: Skin sensitisation – Category 1*

*Skin Sens. 1A: Skin sensitisation – Category 1A*

*STOT SE 3: Specific target organ toxicity (single exposure) – Category 3*

*STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2*

*Asp. Tox. 1: Aspiration hazard – Category 1*

*Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1*

*Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1*

*Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2*

• **\* Data compared to the previous version altered.**