



Art.-No.: 6.4330.1000

4330

1K Plastic Primer

Characteristics

1-component primer for almost all plastic parts: ABS, EP-Laminate, PA, PBTP, PC, POM, PP/EPDM, PPO, PUR hard, PUR soft, PVC.

Tech Tip

Apply 1 Thin light closed coat (1.2- 1.3mm nozzle)

Application

Process conditions from +10°C and up to 75% air relative humidity.

Air / Flowjar - Spray gun
 Spraying pressure: 1.9 - 2 bar
 Spraying nozzle: 1,2 - 1,3 mm
 Spraying operations: 1

Drying

Metal temperature 20°C: recoatable after 10 min.



Technical Data

Spraying viscosity 20°C	12 - 15 s 4 mm DIN
Coat thickness / dry film	3-5 µm (avoid thick coats)
Curing time / Flash off time	approx. 10 min.
Colour	transparent - silver
Consumption	8 - 10 sqm

Storage and Transportation

At least 3 years shelf life, if stored in tightly closed original containers.