



Art.-No.: 6.4195.1000

4195

2K Compactfiller 4:1 white

Characteristics

4CR 4195 is a fast drying and easy sanding two component filler with high corrosion protection and good adhesion for the car repair.

High filling power and no shrinking.

Also Spot-repairs can be carried out without any inconvenience.

Tech Tip

Note on bare substrates, the preliminary application of an adhesion promoter (for ex. 4CR 4100 or 4CR 4400) is essential.

Steel or iron areas smaller as the palm of the hand may be directly overcoated.

Application

Working conditions from +10°C and up to 75% relative air humidity.

Air / Flowjar - Spray gun
 Spraying pressure: 1,7 - 2,0 bar
 Spraying nozzle: 1,3 - 1,9 mm
 Spraying operations: 1 - 3

Drying
 Metal temperature 20°C: after approx. 1 - 3 h
 Metal temperature 60°C: after approx. 30 - 40 min.
 IR 20 min.

Sanding:
 Recommended with P 400 dry on one component top coats; with P 500 dry on two component top coats.

When used as a pre-paint, up to 25% 2K Acrylic can be mixed into the filler.

Technical Data

Theoretical consumption	5 - 6 m ² / liter
Colour	white
Mixing ratio	4:1 by volume
Hardener	0407
Thinner	0 - 25 % 4CR 0505
Spraying viscosity 20°C	30 - 55 s 4 mm DIN
Pot life	0,5 - 2 h
Coat thickness / dry film	60 - 250 µm
Curing time / Flash off time	10 Min.





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Storage and Transportation

In tightly closed original containers at least 3 years shelf life.