Technical Data Sheet Revised: 2020-05-04 | 1/1



Art.-No.: 6.2210.2000

2210

Elastic Putty beige

Characteristics

4CR 2210 is an especially easy sandable two-component finishing putty based on polyester resin. To be applied in thin and very thin coats as top coat above polyester filling putties in order to close possible pin holes, small irregularities, small paint damages or scratches on the car body.

- adhesive on iron, steel and glass fibre reinforced materials
- easy sandable
- high filling power, high elasticity
- no sinking of the top coat

V.O.C. Value

EU limiting value for the product (cat. B/b): 250 g/l (2007) This product contains max. 4 g/l VOC [0.033 lbs/gal]

Tech Tip

An excess use of hardener can result in a stained overcoat.

Application

Processing conditions from 10° C and up to 90% relative air humidity. The polyester putty will not harden at under $+10^{\circ}$ C.

Iron, steel, glass fibre reinforced materials:

Clean, derust and sand the surface, degrease with 4CR 0610 Silicone Remover.

Old coatings:

Thermoplastic coats (nitro-cellulose based paint, 1K-acrylic coats) as well as acid reacting coats (Washprimer) and synthetic resin based coats must be thoroughly sanded.

Once 4CR 2210 has dried, it can be over-coated using all customary paint systems. if needed cover putty areas with 4CR Filler.

Technical Data

Colour beige
Pot life 4 - 5 Min.
Mixing ratio 100 : 2

Hardener BPO 2900 / 2910

Binder base unsaturated polyester resins

Solid content: 84 - 87 weight -% Spec. weight (DIN 51 757) 1,68 - 1,72 kg/l

Sanding after approx. 15 minutes

Storage and Transportation

At least 1 year, if stored in tightly closed original containers.

