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2017

## Ultra Soft Putty

### Characteristics

4CR 2017 is a filling putty supplied with a considerable reduced density. Advantage: excellent sandability properties with an absolutely compact surface. Good adhesion to a variety of substrates such as steel, glass fibre reinforced plastics and wood. Fast drying.

### V.O.C. Value

EC limiting value for the product (cat. B/b): 250 g/l (2007)  
This product contains max. 5 g/l VOC [ 0,04 lbs/gal]

### Tech Tip

Insufficient or an excess addition of hardener can result in a starchy overcoat. A sealing of the surface with 4CR Filler is recommended.



### Application

Application conditions :  
Apply at min. +10°C and at max. 80% relative air humidity.

Drying:  
Metal temperature 20°C: sandable after 15 - 20 min.  
Metal temperature 60°C: sandable after approx. 5 - 10 min.

The substrate must be clean, dry and free of grease. Slightly sand surfaces! Remove old layers of paint or primer, which are not adhesive or fully dry. Do not apply on thermoplastic or acid-containing coats (eg. Washprimer). Mix well 2017 and 2900 Hardener.

### Technical Data

|              |            |
|--------------|------------|
| Mixing ratio | 100 : 2    |
| Pot life     | 4 - 5 min. |
| Hardener     | 2900 BPO   |
| Colour       | beige      |

### Storage and Transportation

At least 12 months, if the original tins are kept closed.