Technical Data Sheet Revised:2020-05-08 | 1/1



**Art.-No.:** 6.0408.0501 6.0408.2501

0408

# 2K HS Hardener Low VOC fast

#### Characteristics

HS Hardener 0408 is an isocyanate hardener and is the hardener for:

4CR 7235, 7260, 7262, 7265 and 7272 Clearcoats.

#### Application

Always mix well with the main Product 7235, 7260, 7262, 7265 and 7272 Clearcoats

When used always make sure that the can has been closed properly because the hardener responds to dampness.

Drying Times with HS Hardener fast:
-Dust free time at 20°C: 20-30 min
-Dry to handle at 20°C: 4 hours
-Through dry at 20°C: 12 hours

-Through dry at 60°C object temperature: 20 min

-Through dry at IR: 8-15 min

Advice: Do not breathe in the mist.

### **Technical Data**

Colour colourless
Viscosity ca. 18 s 4mm
Ratio See basis product
Potlife 1h (at 20°C)

## Storage and Transportation

Storage: Keep dry an frost-protected.

At least 12 months when stored in a closed original container.

